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### Request for Quotation

#### (Part-B)

#### “Flame Cutting & Bending of Underframe MS Components”

#### PROJECT: MRS1

#### to

#### BEML,Bangalore Complex

#### Tender No.BR01/RMS/ 6300033127

#### To

## BEML Limited

**Event Service Provider:**

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Vendor’s Time and Expenses: To be borne by the vendor

No representation would be entertained on any errors if found in the RFQ. However vendors to bring such errors / omissions to the notice of BEML for necessary corrective action

Confidential Document: for limited circulation among the participants of e-tender event, for Annual requirement finalization for BEML to be conducted on “BEML SRM” Platform

EXHIBIT A

|  |  |  |  |
| --- | --- | --- | --- |
| **Sl.No.** | **Material** | **Description** | **Qty** |
| 1. | **Underframe MS Components** | 23 items (6mm & 9mm Thick) | **90 cars (30DMC+30MC+30TC)** |
| **Tender Details** | | TENDER is in 2 BID system, hence the firms should submit TECHNICAL BID and COMMERICAL BID separately.  1) TECHNICAL BID should consist of product/items details only along with specifications and or catalogue if any. No commercial details are entertained in technical bid, if so the bids are liable for rejection.  2) COMMERICAL Bid should consists of BASIC PRICE, LEVIES,etc.  3) COMMERICAL BIDS will be opened only for TECHNICALLY Qualified bidders. | |
| **Price Basis for e-tender Event:** | | **Note:**   1. Total Extended value (labor cost) of all items put together for 90cars to be entered as basic price in the Price condition column and Price break up of unit rate of each item to be attached as an annexure with duly signed copy. L1 status will be arrived on total extended value of all items put together and not on individual item basis 2. Bids placed by bidder shall be unconditional and complete in all respect in line with price basis described above. Any incomplete / non-compliant offers are subject to rejection. 3. Vendor should also take into account inspection charges of the inspection agency, which are to be absorbed by Vendor. | |
| **Business Share & Preference** | | * Buyer reserves the right on quantum of business on such sources. * Preference may be given to bidders bidding for the entire lot and are at the same time remain most competitive, technically suitable, meeting delivery requirements and proven sources. | |
| **Volume of Business** | | Total volume of business projected above is a firm requirement.  However volumes mentioned may vary substantially on either side depending on business needs. | |
| **Important clauses on Placement of order** | | **In order to timely release of payment, please forward along with the material the following documents:**   * Duplicate invoice to transporter * Original Invoice for Buyer * Quality Related documents such as check sheets etc. * Other documents as stipulated in PO   **Payment is further subject to the following:**   * The invoice shall be complaint with GST law and BEML GSTN No. 29AAACB8433D1ZU is invariably incorporated on the bills. * GST liability is to be discharged and ensure filing of outward supply details on GSTN portal with in timeline prescribed. * Any debit note/Supplementary invoice if any, is to be raised within SEPTEMBER Month following the respective financial year or filing of annual return by BEML whichever is earlier.   Any loss of tax credit due to the reason attributable to supplier shall be recovered from supplier along with applicable interest and penalty. | |
| **Bank Guarantee** | | Bank Guarantee of Rs.5000 valid for one year to be submitted after placement of PO. | |
| **Insurance Bond** | | Insurance bond has to be provided in favour of BEML for the cost of material supplied by BEML. | |

**Scope of Work**

1) Flame cut using Oxy-Acetalene gas mixture as per the templates provided by BEML. Care should be taken to maintain Straightness, Parallality of cut edges and component Profile as per the Drawing.

Defects arising due to Heat effected zone during cutting Process to be avoided by controlling the cutting sequence.

2) Dress the Flame Cut Surfaces to remove the Slag formed during cutting Process.

3) Beveling operation to be carried out on components using Beveling Machine as per Drawing.

4) Grind smoothly the Flame Cut edges and Deburr the beveled edges.

5) Straightening Operation to be carried out to ensure flatness of Components before Forming Operation.

6) Forming/Bending operation to be carried out on components as per Drawing. Care should be taken to avoid Tool Marks and Scratches on the surface of the Components. The Profile to be checked using Profile checking templates.

Nesting plan to be furnished to BEML for clearance before cutting of components.

MS Raw Materials (Grade SMA 490BW JIS G3114 ultrasonic quality to level B of ASTM A578,with CE 0.41 max.and in normalised condition) will be suplied by BEML.

**Transport: Ex works- basis, Bangalore. (Supply of raw materials and Collection of finished items to BEML scope)**

**Delivery**: **Within 25 days from the date of receipt of all raw materials at vendor Premises.**